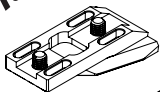

OPERATION AND MAINTENANCE
INSTRUCTIONS FOR THE

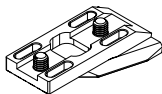
WILCOX®

**Flip Mounts for
the G23 Magnifier**

Mount Up!®



61100G01
EOTECH® G23 RIGHT
HAND/SHOE INTERFACE



61100G06
EOTECH G23 LEFT
HAND/SHOE INTERFACE



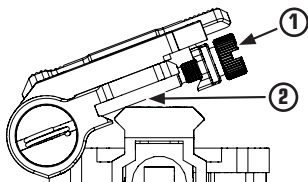
CAGE: 004F1

EAR99 NLR: No Export License Required.

CONFIGURATION

ATTACH MOUNT - ATTACH FLIP MOUNT TO MIL-STD-1913 RAIL

Make sure weapon is safe.



Turn Screws **(1)** CCW to loosen assembly. Do not release nuts from Screws.

Position Flip Mount on outer rail edge, locating Screw Assemblies **(2)** in mounting slots.

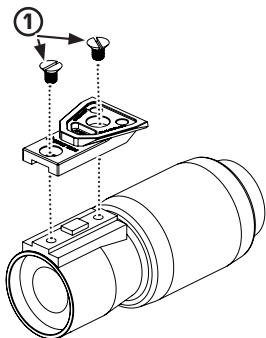
Pivot Flip Mount down until seated.

Turn Screws CW using flathead screwdriver until hand tight to fully grab rail.

Gently pull Flip Mount to make sure it is secure.

ATTACH SHOE - ATTACH SHOE TO EOTECH MAGNIFIER

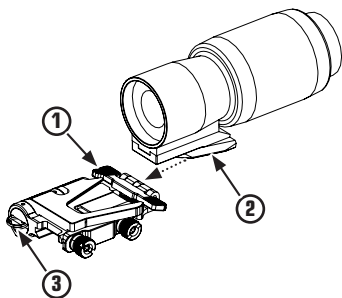
If permanent installation is desired, apply a drop of Loctite 271 to Screw threads and set aside.



Attach bottom of Shoe to top of Magnifier interface, aligning holes.

Insert Screws **(1)** and turn CW with flathead screwdriver until hand tight.

ATTACH MAGNIFIER - ATTACH MAGNIFIER TO FLIP MOUNT



ATTACH MAGNIFIER

Push NVG Release Lever **(1)**.

Insert Shoe Dovetail **(2)** into Flip Mount interface and press until Release Lever locks.

Gently pull on NVG to make sure it is locked in place.

NOTE

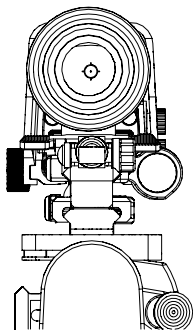
It is best to attach a lanyard to the Lanyard Ring (3) to prevent NVG loss in harsh operating environments.

DETACH MAGNIFIER

Push NVG Release Lever and pull out the NVG.

OPERATION

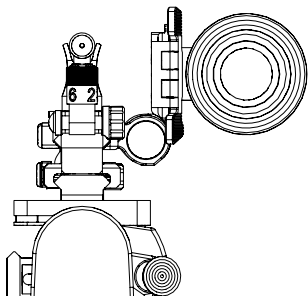
PIVOT - STOW/DEPLOY THE FLIP MOUNT



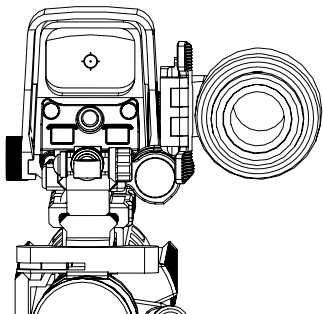
**DEPLOYED
(RH FLIP MOUNT DEPICTED)**

The Flip Mounts for the EOTECH G23 feature a force-to-overcome tilt mechanism. To pivot the Flip Mount between the deployed and stowed positions, simply tilt the Mount with enough force to overcome the resistance of the Mount.

PIVOT (CONTINUED)



**STOWED; FRONT SIGHT MOUNTED
TO WILCOX FRONT RAIL
(RH FLIP MOUNT DEPICTED)**



**STOWED FOR REFLEX SIGHT VIEW
(RH FLIP MOUNT DEPICTED)**

CARE AND MAINTENANCE

Clean the Mount by flushing away dirt with fresh water and/or wiping down the assemblies with a clean, damp cloth. If used in a saltwater environment, flushing with fresh water and drying after use is recommended. If used extensively in a saltwater environment, lightly lubricate stainless steel parts as needed.

Flip mechanisms that are not kept free from debris may bind, and the assembly may not lock the mount into the deployed or stowed position. Lubricate lightly as needed.

GENERAL SAFETY WARNINGS

■ CAUTION ■

When performing operations that could cause entanglement, make sure the flip feature is not obstructed in any way.

WARRANTY CLAIM AND SERVICE INFORMATION

For warranty claim or service work, WX must be contacted in the United States at (603) 431-1331 or Customer Service through our online support page at wilcoxind.com/contact to obtain a **Return Merchandise Authorization (RMA)/Service Call Number (SC)** prior to returning your Wilcox product.

After an RMA/SC number is issued, WX will accept your package at the address indicated below, clearly marked with the RMA/SC number:

Wilcox Industries Corp.
RMA/SC # _____
One Wilcox Way
Newington, NH 03801 USA

The Wilcox product must be securely packaged to prevent damage, accompanied by your name, address, daytime phone number to contact you, and a description of the problem or work you wish to be performed.

Manufactured by:

WILCOX[®]

**Wilcox Industries Corp.
One Wilcox Way
Newington, NH 03801 USA**

Phone: +1 603-431-1331

Fax: +1 603-431-1221



WWW.WILCOXIND.COM

**For troubleshooting service questions,
contact Wilcox between 8am and 5pm EST.**

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