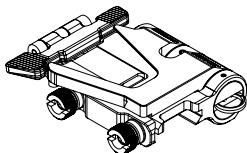
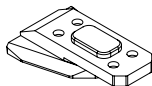

OPERATION AND MAINTENANCE
INSTRUCTIONS FOR THE

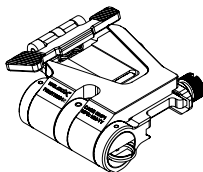
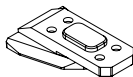
WILCOX[®]

**SIG[®] 611
FLIP MOUNTS**

Mount Up![®]



**61100620
SIG 611 RIGHT HAND/
SHOE INTERFACE**



**61100621
SIG 611 LEFT HAND/
SHOE INTERFACE**



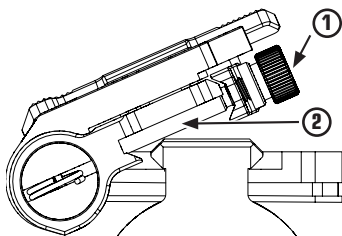
CAGE: 004F1

EAR99 NLR: No Export License Required.

CONFIGURATION

ATTACH MOUNT - ATTACH FLIP MOUNT TO MIL-STD-1913 RAIL

Make sure weapon is safe.



Turn Screws **(1)** CCW to loosen assembly. Do not release nuts from Screws.

Position Flip Mount on outer rail edge, locating Screw Assemblies **(2)** in mounting slots.

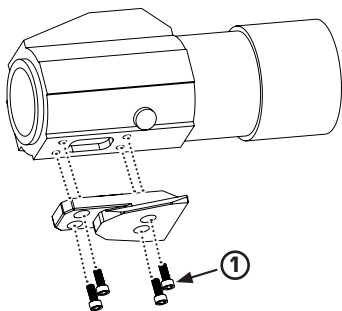
Pivot Flip Mount down until seated.

Turn Screws CW using flathead screwdriver until hand tight to fully grab rail.

Gently pull Flip Mount to make sure it is secure.

ATTACH SHOE - ATTACH SHOE TO SIG 611

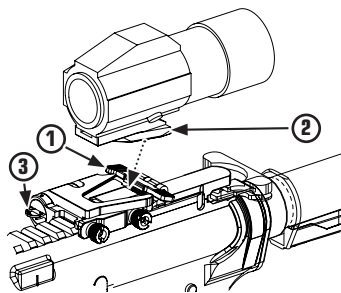
If permanent installation is desired, apply a drop of Loctite 271 to Screw threads and set aside.



Attach bottom of Shoe to SIG 611 interface, aligning holes.

Insert four Screws **(1)** and turn CW using a 2.5 mm Hex Key until hand tight.

ATTACH MAGNIFIER - ATTACH SIG 611 TO FLIP MOUNT



ATTACH MAGNIFIER

Push NVG Release Lever **(1)**.

Insert Shoe Dovetail **(2)** into Flip Mount interface and push in until Release Lever locks.

Gently pull on SIG 611 to make sure it is locked in place.

NOTE

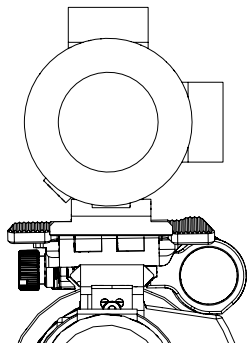
It is best to attach a lanyard to the Lanyard Ring (3) to prevent SIG 611 loss in harsh operating environments.

DETACH MAGNIFIER

Push NVG Release Lever to release SIG 611.

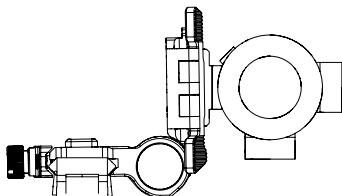
OPERATION

PIVOT - STOW/DEPLOY THE FLIP MOUNT



DEPLOYED

The Flip Mount for the SIG 611 features a force-to-overcome tilt mechanism. To pivot the Flip Mount between the deployed and stowed positions, simply tilt the Mount with enough force to overcome the resistance of the Mount.



**STOWED; FLIP MOUNT ATTACHED
TO WEAPON RAIL**

CARE AND MAINTENANCE

Clean the Mount by flushing away dirt with fresh water and/or wiping down the assemblies with a clean, damp cloth. If used in a saltwater environment, flushing with fresh water and drying after use is recommended. If used extensively in a saltwater environment, lightly lubricate stainless steel parts as needed.

Flip mechanisms that are not kept free from debris may bind, and the assembly may not lock the mount into the deployed or stowed position. Lubricate lightly as needed.

GENERAL SAFETY WARNINGS

■ CAUTION ■

When performing operations that could cause entanglement, make sure the flip feature is not obstructed in any way.

WARRANTY CLAIM AND SERVICE INFORMATION

For warranty claim or service work, WX must be contacted in the United States at (603) 431-1331 or Customer Service through our online support page at wilcoxind.com/contact to obtain a **Return Merchandise Authorization (RMA)/Service Call Number (SC)** prior to returning your Wilcox product.

After an RMA/SC number is issued, WX will accept your package at the address indicated below, clearly marked with the RMA/SC number:

Wilcox Industries Corp.
RMA/SC # _____
One Wilcox Way
Newington, NH 03801 USA

The Wilcox product must be securely packaged to prevent damage, accompanied by your name, address, daytime phone number to contact you, and a description of the problem or work you wish to be performed.

Manufactured by:

WILCOX[®]

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Newington, NH 03801 USA**

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Fax: +1 603-431-1221



WWW.WILCOXIND.COM

**For troubleshooting service questions,
contact Wilcox between 8am and 5pm EST.**

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